1. Overview

MFR-16SDI, MFR-16SDIA or MFR-16SDIB is an input expansion card for MFR main units. MFR-16SDO and MFR-16SDOA are output expansion cards for MFR main units.

- **Input/Output Card Installation Slots (MFR-5000)**

<table>
<thead>
<tr>
<th>Input/Output Card</th>
<th>Max. Number</th>
<th>Slot</th>
</tr>
</thead>
<tbody>
<tr>
<td>MFR-16SDI</td>
<td>8</td>
<td>01 - 08</td>
</tr>
<tr>
<td>MFR-16SDIA</td>
<td>8</td>
<td>01 - 08</td>
</tr>
<tr>
<td>MFR-16SDIB</td>
<td>8</td>
<td>01 - 08</td>
</tr>
<tr>
<td>MFR-16SDO</td>
<td>8</td>
<td>09 - 16</td>
</tr>
<tr>
<td>MFR-16SDOA</td>
<td>8</td>
<td>09 - 16</td>
</tr>
</tbody>
</table>

- **Input/Output Card Installation Slots (MFR-8000)**

<table>
<thead>
<tr>
<th>Input/Output Card</th>
<th>Max. Number</th>
<th>Slot</th>
</tr>
</thead>
<tbody>
<tr>
<td>MFR-16SDI</td>
<td>16</td>
<td>01 - 08, 17 - 24</td>
</tr>
<tr>
<td>MFR-16SDIA</td>
<td>16</td>
<td>01 - 08, 17 - 24</td>
</tr>
<tr>
<td>MFR-16SDIB</td>
<td>16</td>
<td>01 - 08, 17 - 24</td>
</tr>
<tr>
<td>MFR-16SDO</td>
<td>16</td>
<td>09 - 16, 25 - 32</td>
</tr>
<tr>
<td>MFR-16SDOA</td>
<td>16</td>
<td>09 - 16, 25 - 32</td>
</tr>
</tbody>
</table>

2. Input/Output Card Installation Slots

- **MFR-5000**

  MFR-16SDI
  MFR-16SDIA
  MFR-16SDIB
  Install into slots: No. 01 - 08

- **MFR-8000**

  MFR-16SDIA
  MFR-16SDIB
  Install into slots: No. 01 - 08, 17 - 24

- **MFR-16SDO**

  MFR-16SDOA
  Install into slots: No. 09 - 16

What is in the Box

- Input card (MFR-16SDI/16SDIA/16SDIB)
- Output card (MFR-16SDO/MFR-16SDOA)
- Installation Guide (This sheet)
- Rear panel (supplied with each MFR-16SDI/16SDIA/16SDIB/16SDO/16SDOA card)
3. Installing the Rear Panel and Input/Output Card

The example below shows how to install the rear panel and input/output card into the MFR-5000. If installing a card into MFR-8000 upper slot, the card direction is opposite from MFR-5000. (See step (4).)

(1) Turn the MFR-5000 power off and disconnect the power cord.
(2) Remove the four screws on the front of the MFR-5000 and remove the front panel.
(3) Install the rear panel on the back of the MFR unit. Fasten screws to secure the rear panel to the rear of the MFR unit.
(4) Open the ejector levers on both sides of the card. Slide the input/output card with the white connector aligned up top into the slot from the front of the MFR-5000. For the MFR-8000, install the input/output card with the white connector upside down into the upper slot, and in the same orientation into the lower slot. (See below.)
(5) Close the two ejector levers.
(6) Install the front panel. Installation is complete.

Connection Issues (Rear Panel – Input/Output Card Connectors)

1. Loosen the tightening screws securing the rear panel.
2. Carefully insert the input/output card and wriggle the rear panel as necessary, to ensure the two components properly dock.
3. Fasten the tightening screws to secure the rear panel.

4. Operational Testing

Confirm that cards are properly installed and set necessary settings using MFR SERIES Web-based Control.

- **Verifying the Installation**
  In the MFR SERIES Web-based Control, open the Slot Status screen and verify that the appropriate card name is displayed for the slot. (*1)
  (See Sec. 5-3, "Slot Status" in the MFR SERIES Web-based Control User Manual for details.)

- **Settings**
  To make the card available to use, settings are necessary. Refer to the following section in the MFR SERIES Web-based Control User Manual to set settings.

<table>
<thead>
<tr>
<th>Input / Output Card</th>
<th>Refer To</th>
</tr>
</thead>
<tbody>
<tr>
<td>MFR-16SDI/MFR-16SDO</td>
<td>4-1.9. Source Assignment</td>
</tr>
<tr>
<td>MFR-16SDI/MFR-16SDB</td>
<td>4-1.10. Destination Assignment</td>
</tr>
</tbody>
</table>

**Precautions**
- Operate the unit only at the specified supply voltage.
- Ensure the unit is properly grounded at all times.
- Ensure the power cord and connectors are firmly connected.
- Do not access circuitry with power applied to the unit.
- Unit should not be operated or stored with the cover, panels, and/or casing removed.
- Unit should not be operated or stored in a humid, dusty, etc. environment. Doing so could result in fire or electrical shock.
- Do not allow fluids, metal fragments, or any other foreign objects to enter the unit. If foreign matter does enter the unit, turn the power off and disconnect the power cord immediately. Remove the material or contact your authorized service representative.
- If you notice any strange smells or noises coming from the unit, turn the power off immediately, disconnect the power cord, and contact your authorized service representative.